

Full View Elite Series Mull Instructions

Required Tools:	Parts List:
<ul style="list-style-type: none"> • Tape Measure • Hammer • Sealant Gun • Silicon Sealant "Window and Door" • Utility Knife • Rubber Mallet • Marker or Pencil • Personal Protective Equipment (Optional Clamp) 	<ul style="list-style-type: none"> A. Flashing Tape TAP060 B. Silicone – Not Supplied C. Aluminum mull bar D. MULL COVER



IMPORTANT NOTICE:

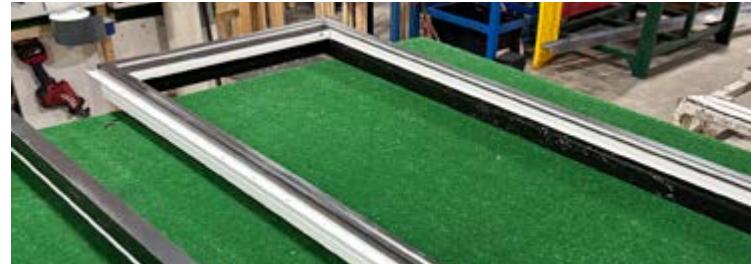
Combining products outside the parameters listed below will void the Vector Windows Limited Warranty. It is your responsibility—along with your architect or building professional—to determine the correct mulling process.

Mulling Parameters:

- **Maximum Combination:** Do not mull more than **three windows** in a single unit.
- **Temperature Guidelines:** Avoid installing mullions in temperatures below **60°F**.
- **Combination Restrictions:** Horizontal and vertical mullions **cannot** be used together in the same unit.
- **Length Limit:** No mullion may exceed **106 inches** in length.
- **Reinforcement Requirement:** Mull reinforcements must be installed as **specified in the Vector Field Mull Kit**.
- **Size Limits:**
 - Mulled **window combinations** must not exceed **60 sq. ft.** in rough opening area.
 - Mulled **door combinations** must not exceed **72 sq. ft.** in rough opening area.
- All steps of mulling should be completed on a horizontal flat surface. (not done vertically) prior to installation.

1. I. Prepare the nail fins:

A. Lay out patio door and sidelight on a flat surface with interior side up in the intended mulling position. Place a mark on the nail fins that need to be removed where the mull joint will be.



B. Remove marked nail fin(s) by scoring with a utility knife. Bend the fin down then up to remove the fin from the frame.



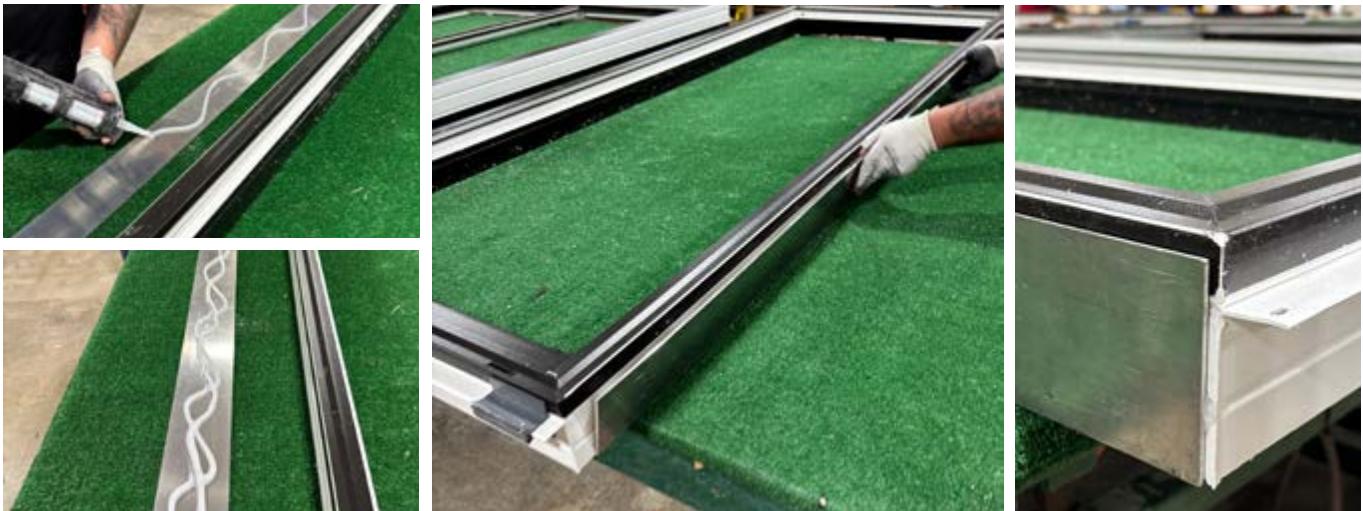
C. Where the nail fin was removed, square up the corners by removing excess vinyl weld from each corner. Do this for each end, interior and exterior.

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2.

1. Apply Silicone and Aluminum Mull Bar

A. Apply a generous amount to the full provided aluminum mull bar. Then apply it securely to the prepared side of the sidelight.

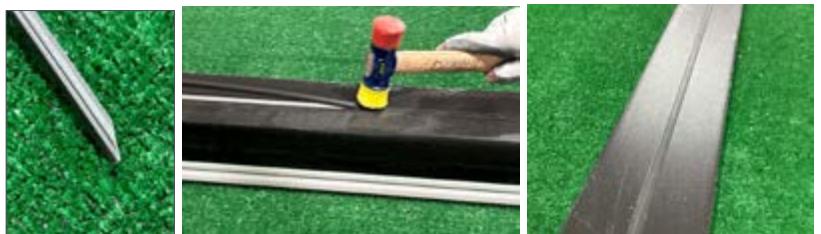


B. Next repeat the step of applying the silicone to the other side of the mull bar and align the sidelight to the patio door with the mull bar.



C. Clip the corners of the provided mull cover to a 45 degree angle. Then place the mull cover of the mull and gently tap it into place with a rubber mallet from one end to the other.

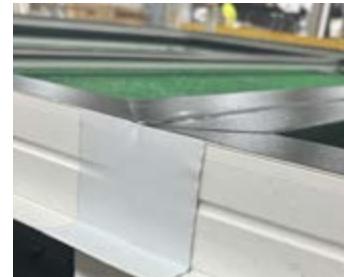
(Optional Step: Gently clamp the two units together on the side where you start tapping in the mull cover to hold things in place easier)



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D. Apply flashing tape (TAP060), start with about 6" to cover the end and the silicone on each side. Work the tape into all corners as you apply the tape. Continue to wrap the tape down and around the nail fin to the exterior side of the window.

»-Trim tape even with exterior.



E. Repeating the interior process apply the other mull strip cover to the exterior side to complete the mull.